

**CLIENT** Eberspächer Exhaust Technology  
Wilsdruff GmbH & Co. KG

**SECTOR** Automotive Supply Industry

**SERVICE** Internal relocation of a welding line up its entry into service

**LOCATION** Wilsdruff/Germany

**DESCRIPTION** Local welding line without linkage, consisting of 16 work stations with 5 welding cells and 11 manual workplaces, as well as 4 slewing pillar cranes.  
 Planning, mechanical and electrical disassembly, means of transport and hoisting devices, cross transport and mechanical and technical reassembly at place of destination until entry into service.  
 New wiring of particular cells; change of Ethernet and Profibus.  
 Material supply, reinstallation of the entire media technology (gas, air, electrics) including leakage test according to EN 378-2:2000 and UVV VBG 20§30 section 1.  
 Measuring the machines and devices after return, or respectively, entry into service, according to DIN VDE 0113-1/EN 60204-1. Measuring Profibus and Profinet.  
 Modification and assembly of slewing pillar cranes including inspection and approval, according to UVV-VBG.

**PERSONNEL** Up to 18 mechanics, electricians and SPS technicians.

**DURATION** 3 weeks

**STATEMENT** **„We are very satisfied with how the relocation took place. It was a well-rendered technical and logistical service and we are content to have found a reliable, qualified and competitive partner in montagen plus, that has been supporting us for many years.“**  
*Herr Herbert Martin  
 Manager Engineering  
 Eberspächer Exhaust Technology  
 Wilsdruff GmbH & Co. KG*

